

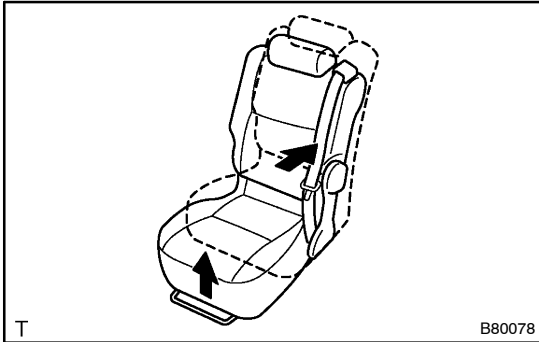
OVERHAUL

CAUTION:

Wear protective gloves. Sharp surfaces on the seatback frame and seat adjuster can cause injuries to your hands.

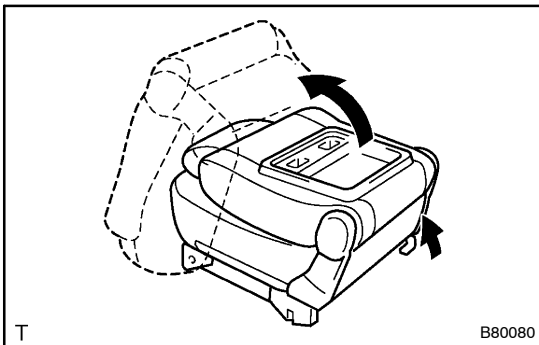
HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- A bolt without a torque specification is shown in the standard bolt chart (see page 03-2).

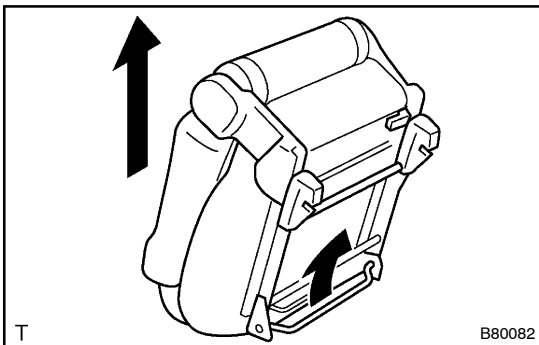


1. REMOVE REAR NO. 1 SEAT ASSY CENTER

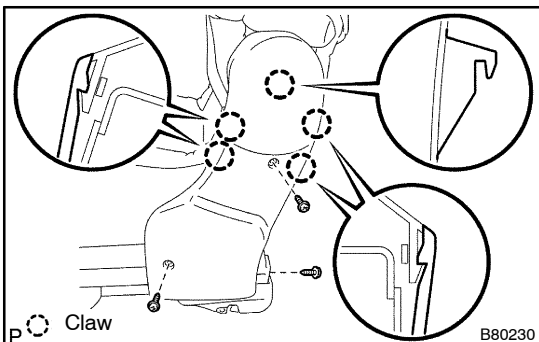
- (a) Hold the center of the lever and pull it up. Then slide the center seat to the rearmost lock position.



- (b) Unlock the seat legs by pulling up the lever on the seat legs, and swing the whole seat up and forward.



- (c) Pull the lock release lever, lift the seat and remove it.

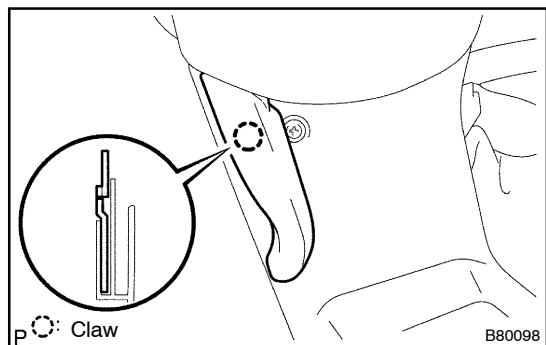


2. REMOVE RECLINING ADJUSTER COVER LH

- (a) Remove the 3 screws.
- (b) Using a screwdriver, disengage the 5 claws and remove the adjuster cover.

HINT:

Tape the screwdriver tip before use.

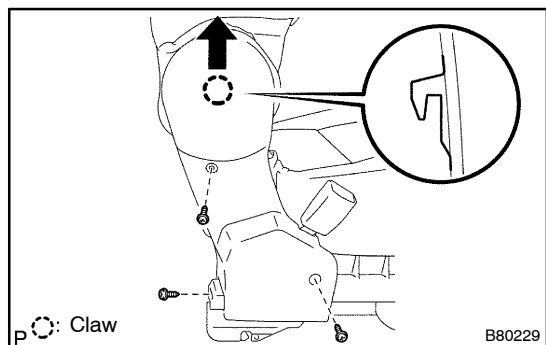


3. REMOVE RECLINING ADJUSTER RELEASE HANDLE NO.1 RH

- (a) Using a screwdriver, pry out the reclining adjuster release handle.

HINT:

Tape the screwdriver tip before use.

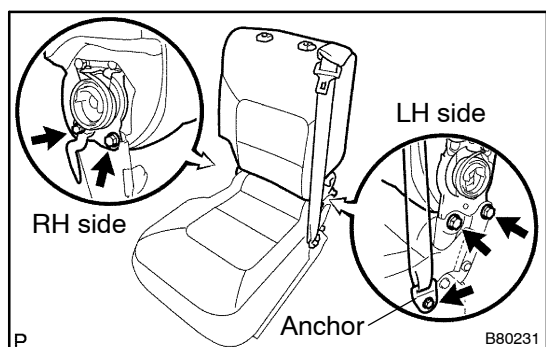


4. REMOVE RECLINING ADJUSTER COVER RH

- (a) Remove the 3 screws.
(b) Using a screwdriver, disengage the claw and remove the adjuster cover.

HINT:

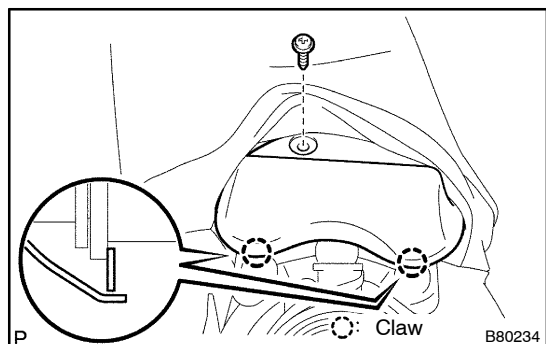
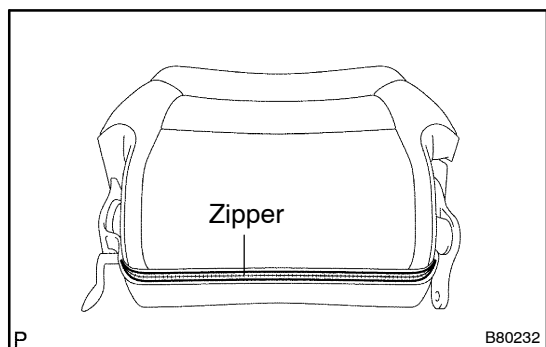
Tape the screwdriver tip before use.



5. REMOVE REAR NO. 1 SEATBACK ASSY

- (a) Remove the bolt and anchor.
(b) Remove the 4 bolts and seatback.

- (c) Unzip the seatback cover and remove seatback.

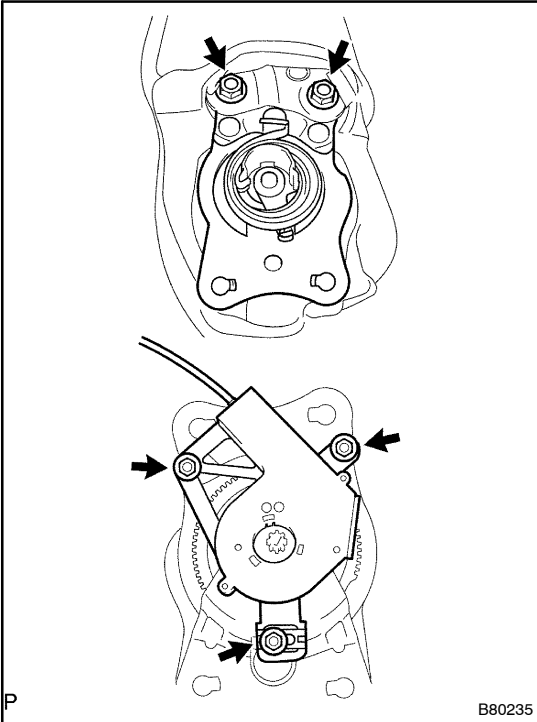


6. REMOVE REAR SEATBACK HINGE COVER

- (a) Remove the screw.
(b) Using a screwdriver, disengage the 2 claws and remove the hinge cover.

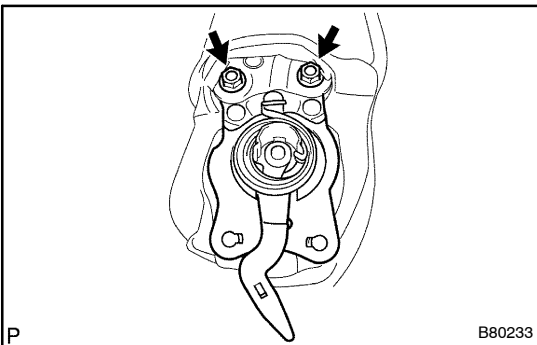
HINT:

Tape the screwdriver tip before use.



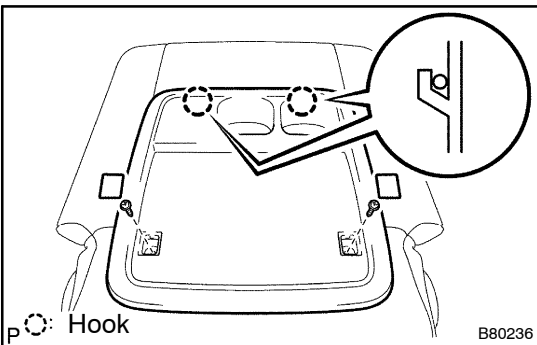
7. REMOVE REAR SEAT RECLINING ADJUSTER ASSY LH

- Remove the 2 bolts.
- Remove the 3 nuts and reclining adjuster together with the reclining connecting pipe



8. REMOVE REAR SEAT RECLINING ADJUSTER ASSY RH

- Remove the 2 bolts and reclining adjuster.



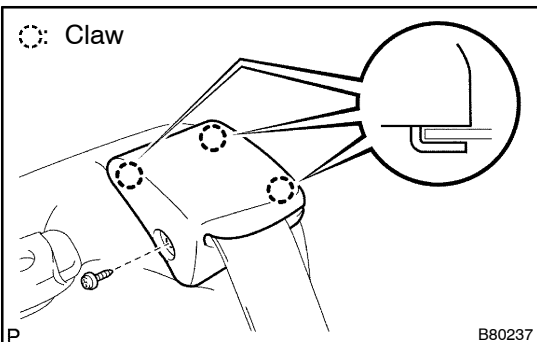
9. REMOVE REAR SEATBACK BOARD

- Using a screwdriver, disengage the 2 claws and remove the 2 inner garnishes.

HINT:

Tape the screwdriver tip before use.

- Remove the 2 screws.
- Disengage the 2 hooks and remove the seatback board.

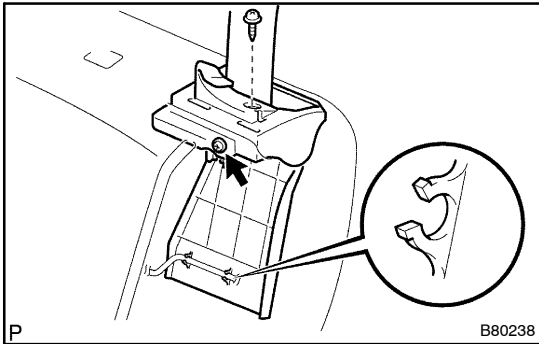


10. REMOVE REAR SEATBACK LOCK BEZEL UPPER

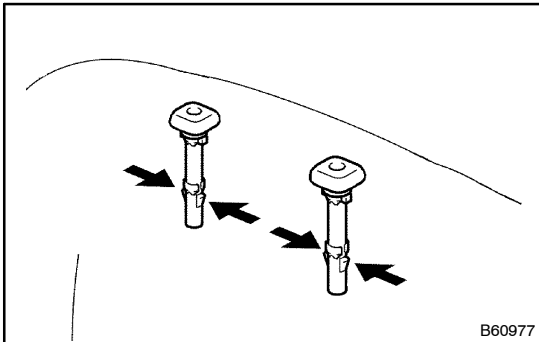
- Remove the screw.
- Using a screwdriver, disengage the 3 claws and remove the lock bezel.

HINT:

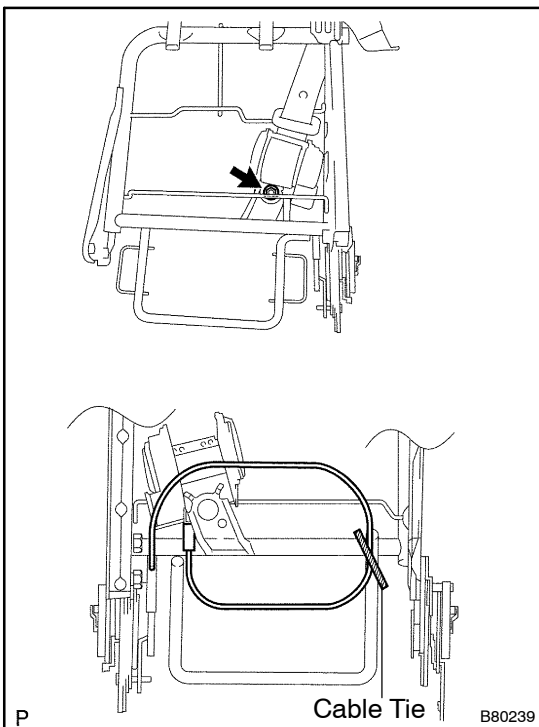
Tape the screwdriver tip before use.

**11. REMOVE REAR SEAT SHOULDER BELT COVER**

- (a) Remove the 2 screws and belt cover as shown in the illustration.

**12. REMOVE REAR NO. 1 SEATBACK COVER**

- (a) Remove the 2 headrest supports.
 (b) Disengage the hook and remove the hog rings and seatback cover together with the pad from the No. 1 seatback spring.
 (c) Remove the hog rings and seatback cover.

**13. REMOVE REAR SEAT BELT ASSY OUTER CENTER**

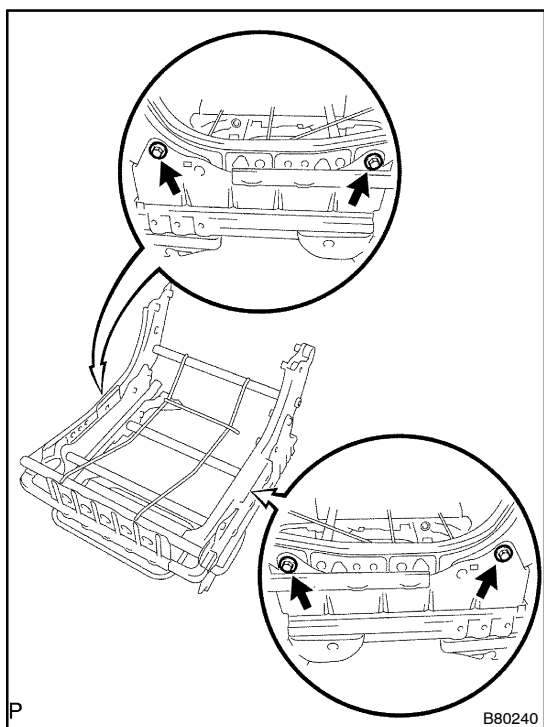
- (a) Remove the nut.
 (b) Cut the cable tie and remove the belt.

14. REMOVE REAR SEAT BELT ASSY INNER

- (a) Remove the bolt and belt.

15. REMOVE REAR NO. 1 SEAT CUSHION COVER

- (a) Disengage the hook and remove the hog rings and seat cushion cover together with the pad from the No. 1 seat cushion spring.
 (b) Remove the hog rings and cushion cover.

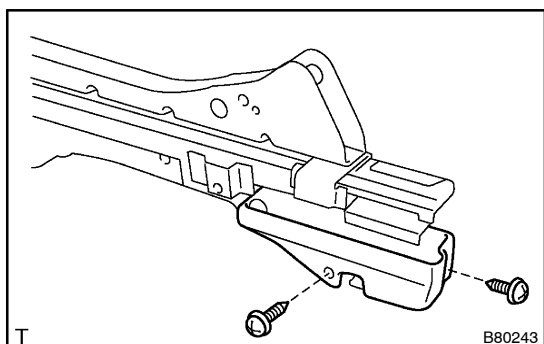


16. REMOVE NO. 1 SEAT CUSHION SPRING ASSY

- (a) Remove the 4 bolts and cushion spring.

17. REMOVE RECLINING ADJUSTER INSIDE COVER LH

- (a) Remove the screw and cover.



18. REMOVE REAR SEATBACK LOCK COVER LH

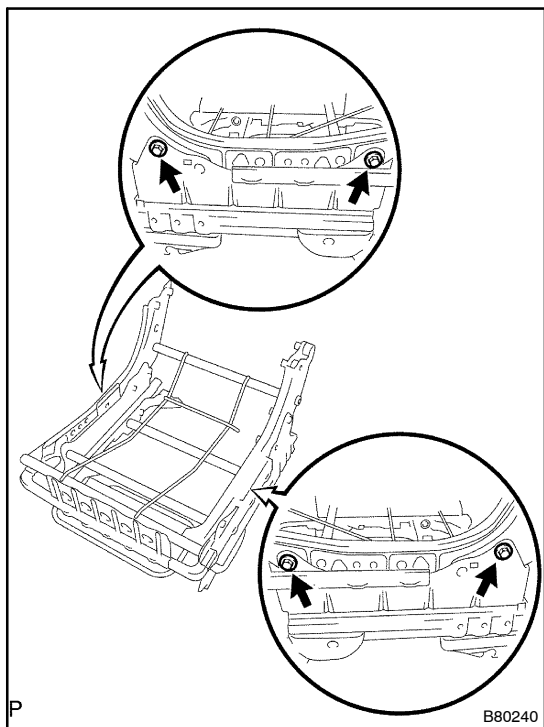
- (a) Remove the 2 screws and cover.

19. REMOVE REAR SEATBACK LOCK COVER RH

- (a) Remove the 2 screws and cover.

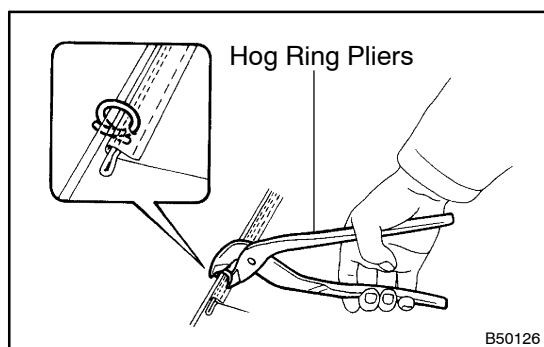
20. REMOVE REAR SEAT LOCK HANDLE KNOB

- (a) Remove the screw and lock handle knob.

**21. INSTALL NO. 1 SEAT CUSHION SPRING ASSY**

- (a) Install the spring with the 4 bolts.

Torque: 20.6 N·m (210 kgf·cm, 15 ft·lbf)

**22. INSTALL REAR NO. 1 SEAT CUSHION COVER**

- (a) Using hog ring pliers, install the cushion cover to the cushion pad with new hog rings.
- (b) Using hog ring pliers, install the cushion cover with the pad to the No. 1 seat cushion spring with the new hog rings.

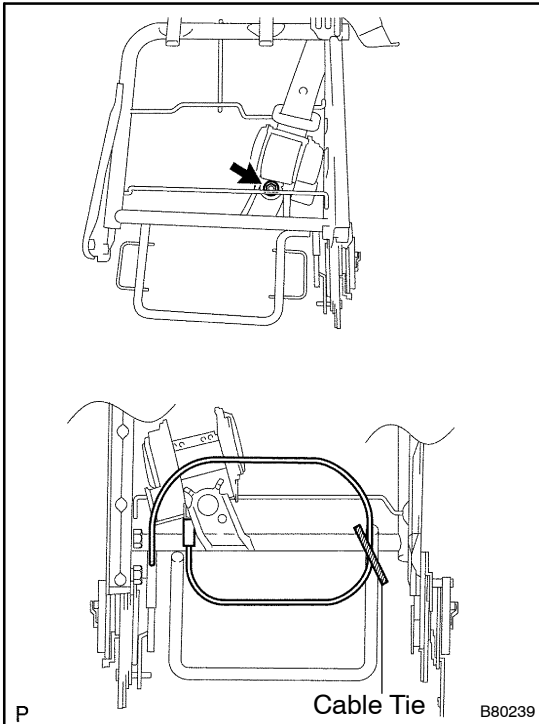
NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, minimize wrinkles as much as possible.**

23. INSTALL REAR SEAT BELT ASSY INNER

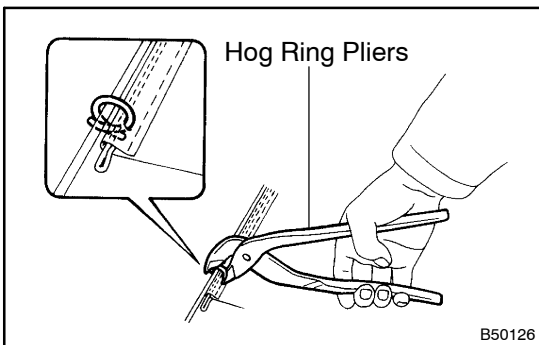
- (a) Install the belt with the bolt.

Torque: 41 N·m (418 kgf·cm, 30 ft·lbf)



24. INSTALL REAR SEAT BELT ASSY OUTER CENTER

- (a) Install the belt with the nut.
Torque: 41 N·m (418 kgf·cm, 30 ft·lbf)
- (b) Install the cable tie as shown in the illustration.

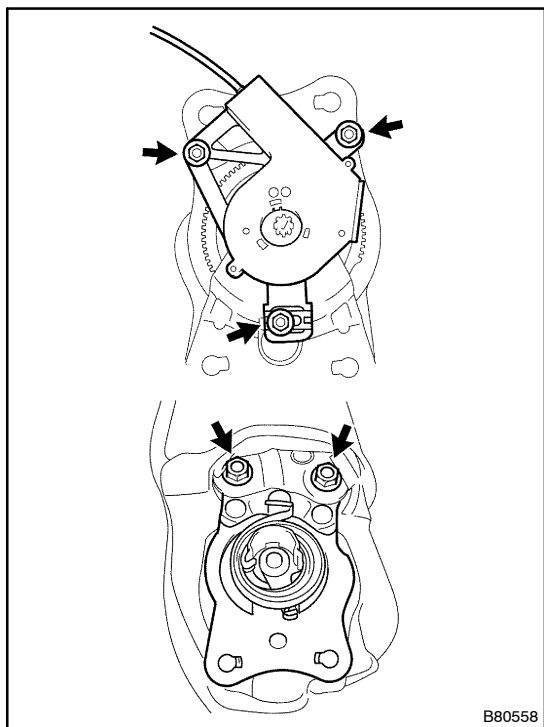


25. INSTALL REAR NO. 1 SEATBACK COVER

- (a) Using hog ring pliers, install the seatback cover to the seatback pad with new hog rings.
- (b) Cover the top of the seatback pad with the seatback cover.
- (c) Install the 2 headrest supports.
- (d) Using hog ring pliers, completely install the seatback cover with new hog rings.

NOTICE:

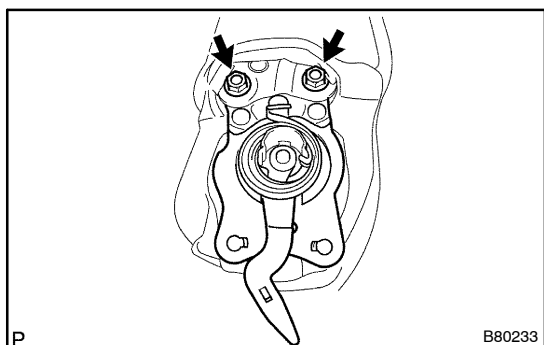
- **Be careful not to damage the cover.**
- **When installing the hog rings, minimize wrinkles as much as possible.**



26. INSTALL REAR SEAT RECLINING ADJUSTER ASSY LH

- Install the 3 nuts.
- Install the adjuster with the 2 bolts.

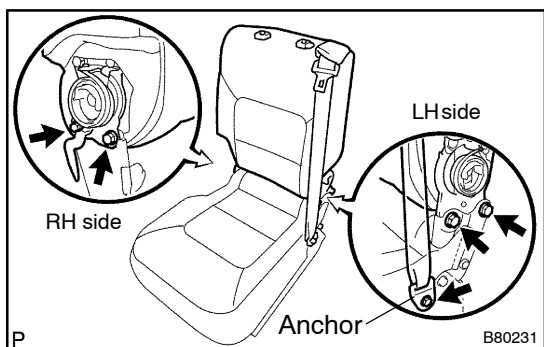
Torque: 55 N·m (561 kgf·cm, 41 ft·lbf)



27. INSTALL REAR SEAT RECLINING ADJUSTER ASSY RH

- Install the reclining connecting pipe.
- Install the adjuster with the 2 bolts.

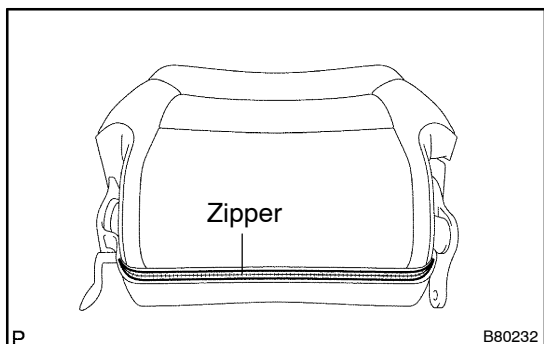
Torque: 41 N·m (418 kgf·cm, 30 ft·lbf)



28. INSTALL REAR NO. 1 SEATBACK ASSY

- Install the seatback with 4 bolts.
Torque: 41 N·m (418 kgf·cm, 30 ft·lbf) for RH side
Torque: 55 N·m (561 kgf·cm, 41 ft·lbf) for LH side
- Install the anchor with the bolt.

Torque: 41 N·m (418 kgf·cm, 30 ft·lbf)



- Insert the seatback into the seat cover, and zip the seat-back cover.

29. INSTALL REAR NO. 1 SEAT ASSY CENTER

30. INSPECT RECLINING LOCK POSITION AND SLIDING LOCK POSITION SLIDING OFF

(a) When reclining the seat, inspect that the outer and inner recliners are released at the same time.

HINT:

When the reclining lock position slips off, disassemble the seat to adjust the position.

(b) When sliding the seat, inspect that the outer and inner tracks are locked at the same time.

HINT:

When sliding lock positions slip off, loosen the bolts to adjust the position.